


**PORTER**  
**PIPE & SUPPLY**
**LABOR CHARGES**
**DISCOUNT NET %**
**STEEL PIPE FABRICATION**

Size	1/8	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3
Square Cuts	1.49	1.49	1.49	1.49	1.49	1.49	1.70	1.91	2.13	3.19	4.04
Threads	2.13	2.13	2.13	2.13	2.13	2.13	2.34	2.76	3.40	7.44	6.80
Roll Grooves	---	---	---	---	---	---	---	---	3.40	5.74	6.80
Cut Grooves	---	---	---	---	---	---	---	---	3.74	3.50	7.47
Standard Pipe Bevel	---	---	---	---	---	---	---	---	2.70	4.09	5.17
X-tra Heavy Pipe Bevel	---	---	---	---	---	---	---	---	4.33	7.34	8.66

Size	4	5	6	8	10	12	14	16	18
Square Cuts	5.95	8.93	11.90	19.13	25.50	29.75	38.22	43.72	50.94
Threads	9.35	14.03	17.00	---	---	---	---	---	---
Roll Grooves	9.35	14.03	17.00	23.38	38.25	42.50	65.61	75.14	85.14
Cut Grooves	10.27	15.41	18.68	25.69	42.03	46.70	72.10	82.57	93.56
Standard Pipe Bevel	7.58	11.37	15.16	24.36	32.48	37.89	48.68	55.68	64.88
X-tra Heavy Pipe Bevel	11.91	17.86	21.65	29.77	48.72	54.13	60.82	68.33	---

**PVC PIPE FABRICATION**

Size	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4
Square Cuts	0.33	0.33	0.33	0.33	0.33	0.33	0.33	0.40	0.47	0.60	0.73

Size	5	6	8	10	12	14	16	18
Square Cuts	2.00	2.75	4.75	8.00	9.00	10.75	12.00	15.00

**COPPER TUBE FABRICATION**

Size	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4	5	6
Cut	0.56	0.56	0.63	0.63	0.81	0.81	1.65	1.65	2.85	5.65	5.65
Roll Grooves	---	---	---	---	2.00	2.00	3.50	3.50	4.90	7.10	7.10

**STRUCTURAL STEEL FABRICATION**

Type	Price
Strut	1.00
Angle Iron Up to 2"	1.33
Angle Iron 2-1/2"-4"	2.20
U-Channel Up to 3"	2.47
4" U-Channel	3.25
6" U-Channel	4.50
All-Thread Rod Thru 1/2"	0.33
All-Thread Rod Thru 5/8"-1"	0.53
Solid Rod Thru 1/2"	0.33
Solid Rod Thru 5/8"-1"	0.53

**PLASTIC PIPE CAPS**

Size	1/2-1	1-1/4	1-1/2	2	2-1/2	3	4	6	8	10	12
Plastic Pipe Caps	0.10	0.14	0.15	0.25	0.33	0.46	1.02	2.63	3.55	6.42	7.10